



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

C3-18-1
Job Sheet 179669



Part No: C3-18-1

Job Qty: 8 ea

Part Name: Lifting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C3-18-1 Rev 4 IPP Rev A 18.04.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	8 Ea		7/18/18	0.00	0.00	Start Up Waterjet2		de 18/06/18
110	Waterjet	8 pcs		7/18/18	0.00	0.80	Waterjet 2 OMAX		de 18/06/18
120	QC	8 pcs		7/18/18	0.00	0.00	QC2 Waterjet-2		de 18/06/18
130	QC	8 pcs		7/18/18	0.00	0.00	QC8-6		38
140	Packaging	8 pcs		7/18/18	0.00	0.00	Packaging3		9-89
150	QC21-SA	8 Ea		7/18/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 4 Prog Rev: 4 2-Deburr if necessary

DAS
21
9-89

AUG 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.188	4130 Sheet .188	2.1280 sf (.266 ea)	100-Start up Operation	S078150

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M4130NS.188	2	11	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 4:24 PM Dart.lajeunesse.marie

M4130NS.188
S078150



DQA: _____ Date: _____

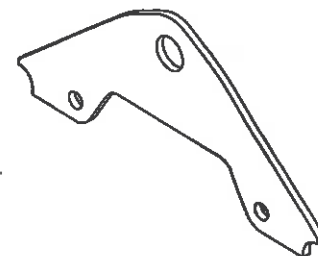
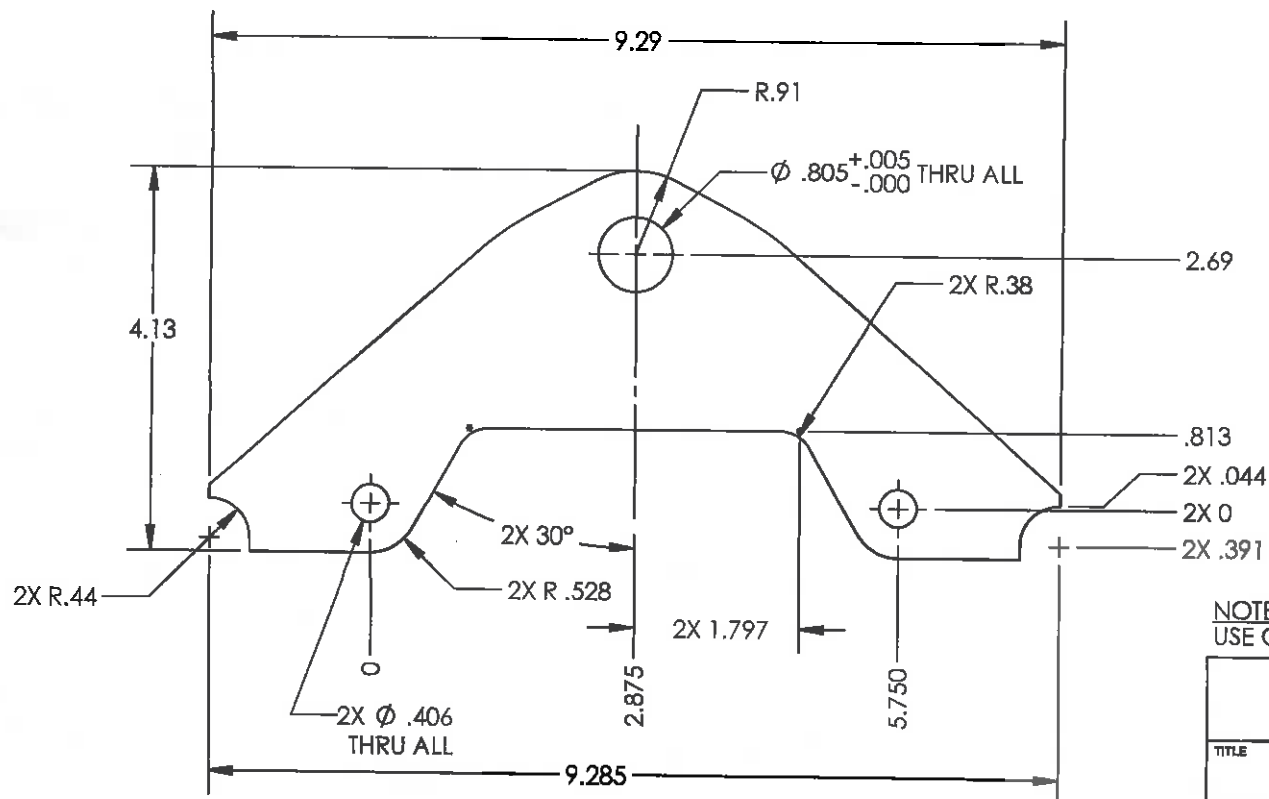
WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only ☐

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER :					

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN PER CANAM	8/8/2012		
3	16-0229	UPDATED TO NEW STANDARD. CH'D MAT'L FROM A36 P&O TO 1018/1020 CR. CH'D DIMS WAS 2X Ø.386 THRU ALL IS 2X Ø.406 THRU ALL, WAS 9.291 IS 9.29, WAS 2.692 IS 2.69, WAS 4.125 IS 4.13, WAS 1.189 IS .19, WAS 2X R.375 IS 2X R.38, WAS 2X R.435 IS 2X R.44, DELETED DIMS R3.000, 1.773, 1.768, 8.415, 2X .176, 2X .528, ADDED USE CAD DATA NOTE, CH'D DWG TO SHEET METAL TOLERANCE.	11/21/2016	DPD	JAG
4	17-0175	CH'D MAT'L WAS 1018/1020 CR IS A514.	7/17/2017	RJC	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 179669 11/5
1806-21

			
TITLE			
LIFTING PLATE			
DWG NO.			REV
C3-18-1			4
MTRL A514		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX $\pm$.010 FRACTIONS $\pm$ 1/8 .XX $\pm$.03 ANGLES $\pm$ 1° .X $\pm$.1 SURFACES = 125✓	
FINISH		1. BREAK ALL SHARP EDGES .015 X .015 OR .015R	
SPEC		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CANAM		3. INTERPRET DIM AND TOL PER ASME Y14.6M-2003	
CHECKED: MACKOVJAK		USED ON MODEL	
OPPS APPR: ANDERSON			
QA APPR: LINDSAY			
APPROVED: GILBERT			
SCALE	1:2	DATE	11/30/2001
		SHEET 1 OF 1	

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